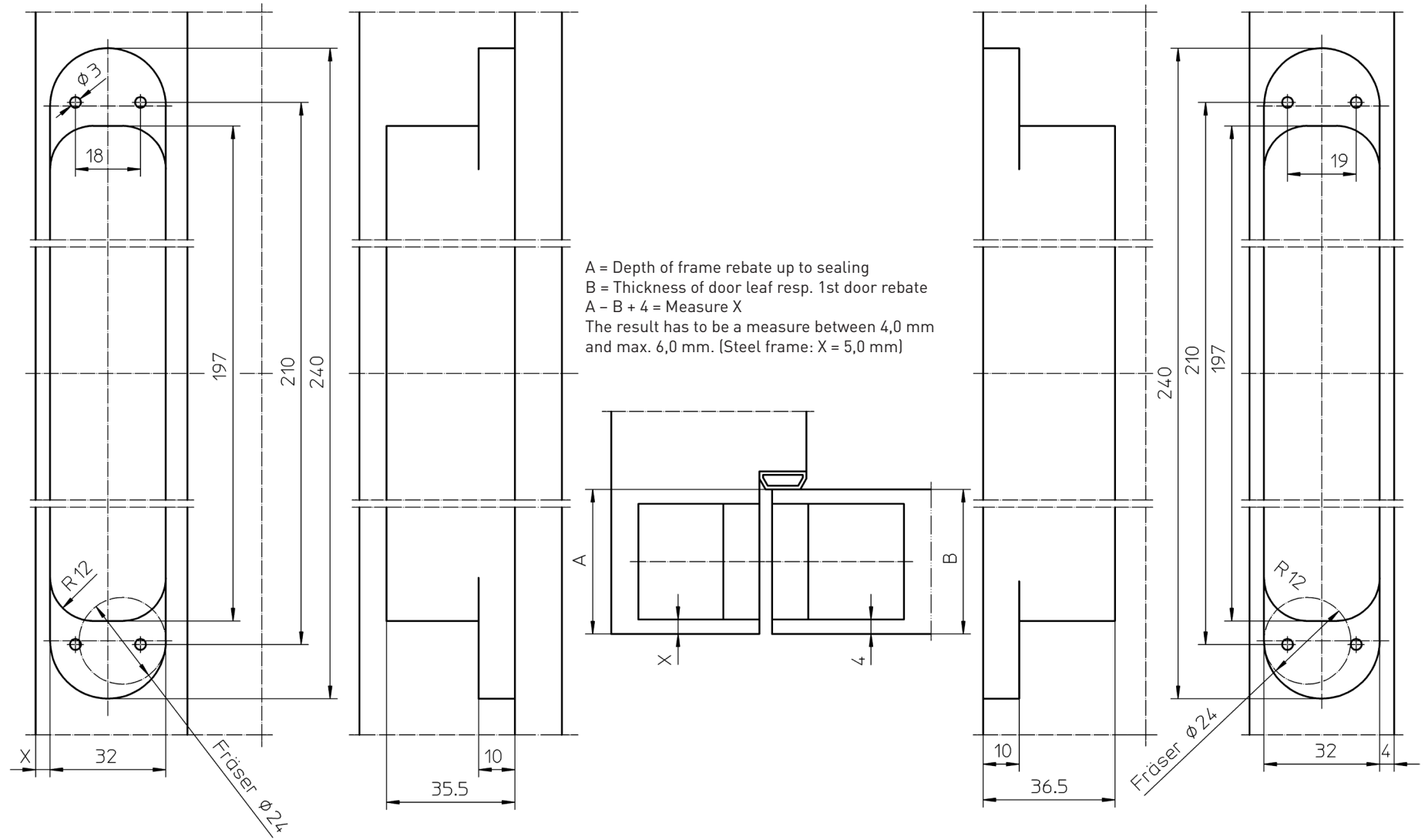


# TECTUS 640 3D : BLOCK FRAME



A = Depth of frame rebate up to sealing  
 B = Thickness of door leaf resp. 1st door rebate  
 $A - B + 4 = \text{Measure X}$   
 The result has to be a measure between 4,0 mm and max. 6,0 mm. (Steel frame: X = 5,0 mm)

MILLING : FRAME

MILLING : DOOR LEAF

fräser : router bit